





*Temperature: 60 - 90F

*Humidity: 30% - 70%

TEST REPORT

100 Clemson Research Blvd. Anderson, SC 29625 (864) 656-1094 Fax: (864) 656-1095 www.brickandtile.org

Results of Tests on brick Conducted in accordance with ASTM C 67-16 Standard Test Methods for Sampling and Testing Brick and Structural Clay Tile ASTM C 1405 - 16 Standard Specification for Glazed Brick (Single Fired, Solid

Brick Units)

05/07/2018

Name: Phone: Fax:

Plant: Report Number: 8188-18654

04/23/2018

04/23/2018

Lot:

Product Code:

Received Date:

Sampled Date:

								Test Date
imperviousness.	For bricks 6 through 10, no stain could be seen from a distance of 5 feet on or beneath the surface.							
Opacity: For bricks 1 through 3, no discoloration of the body was visible through the glaze.								04/26/2018
Autoclave Crazing: For bricks 1 through 3, the glaze did not craze, spall, or crack.								04/26/2018
Chemical Resistance:	stance: For bricks 4 and 5, the color of the glaze did not change.							04/26/2018
Absorption		1	2	3	4	5	Average	
24 Hour Submersion in Cold Water (%)		4.07	4.29	3.10	4.34	4.52	4.06	05/01/2018
5 Hour Submersion in Boiling Water (%)		5.50	5.44	3.79	5.93	6.09	5.35	
Saturation Coefficient (Ratio of 24H to 5H)		0.74	0.79	0.82	0.73	0.74	0.76	
Compressive Strength		1	2	3	4	5	Average	
	psi	10,194	11,995	11,252	15,499	10,053	11,799	05/01/2018
	MPa	70.3	82.7	77.6	106.9	69.3	81.3	
Average % Void		34.9						04/30/2018
Efflorescence		11	12	13	14	15		
		Not Effloresced	Not Effloresced	Not Effloresced	Not Effloresced	Not Effloresced		05/03/2018
IRA (Oven Dried Method)		6	7	8	9	10	Average	
g/i	min/30 in. ²	8.3	3.2	6.1	5.6	2.7	5.2	04/30/2018

The brick represented by the test results shown here comply with the physical property requirements of the standards listed below:

ASTM C 1405 - 16 Standard Specification for Glazed Brick (Single Fired, Solid Brick Units)

Type: Single

Class: Class Exterior, Class Interior, with alternate in section 5.1.1

ASTM C 652 - 17a Standard Specification for Hollow Brick (Hollow Masonry Units Made From Clay or Shale)

Grade: SW, MW, with absorption alternate in section 6.1.2

ASTM CAN/CSA-A82-14 Fired masonry brick made from clay or shale

Grade: IG, EG

Michael Walker, Quality Manager

This test report shall not be reproduced except in full, without written approval of the laboratory.

Lab Reference: 8188.18654 Page 1 of 1